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The most basic fabrication method for thermoset composites is hand layup, which typically consists of placing layers, called plies of either dry fabrics, or prepreg (fabric pre-impregnated with resin), by hand onto a tool to form a laminate stack. Resin is applied to the dry plies after layup is complete (e.g., by means of resin infusion).

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integral part of this method statement and shall be read in conjunction with the same. 5.3 The engineering drawings and documents received shall be clearly understood to find out the service, material specification, size, thickness, QA/QC requirements, pipe routing

FABRICATION, ERECTION AND INSTALLATION PROCEDURE FOR PIPING

Once the machine that started on the side reaches the top, it then is positioned to start at the bottom to complete its side of the pipe. Using the vertical up process is a break from the traditional, vertical down welding typically utilized for pipe. Each wall thickness of pipe requires different machine settings for each specific pass.

New Technologies for Pipe Welding | Lincoln Electric

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(The pipes traditionally leave the pipe mill with a 30-degree bevel on their ends.) An external wire-fed welding bug is then used to lay quick and consistent beads all the way through the final pass. This approach works well until you are required to join special sections of the pipe, which may have to clear a road or a river crossing, for example.

New developments in modern pipe welding

Primary steelmaking has two methods: BOS (Basic Oxygen Furnace) and the more modern EAF (Electric Arc Furnace) methods. The BOS method adds recycled scrap steel to the molten iron in a converter. At high temperatures, oxygen is blown through the metal, which reduces the carbon content to between 0-1.5%.

The Modern Method for Manufacturing Steel

The company had long relied on casting and machining as primary manufacturing methods, but it wanted to boost its fabrication efforts, which had long been handled by outside vendors. The realization that many cast parts could be produced through fabrication led the company to purchase a Pullmax P9 SL nibbling, shearing, and forming machine.

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