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$$S = f T N t \pi D N S = 60$$

$$S = \pi D n 40 N N 9 D -$$

d length of workpiece

Set-over = 2 length of

taper length of

workpiece Set-over =

$$\text{Ratio } 2 \theta \times \tan = 2L$$

Leading angle =  $90 -$

(Helix angle +

clearance angle) Following angle =

$$90 + (\text{Helix angle} -$$

clearance angle) Lead

= No. of starts pitch

Pitch

Pitch

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QUESTION 9: V-BELT,  
CHAIN, GEAR DRIVES  
AND REDUCTION

GEARBOXES 9.1 9.1.1

Chain pitch is the  
distance from the  
centre of one pin to the  
centre of the next pin.

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QUESTION 4: HAND  
TOOLS 4.1 List the  
question numbers from  
4.1.1-4.1.5 and name  
the hammers as listed  
in FIGURE 1 by writing  
the answers next to

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the numbers  
(4.1.1-4.1.5) in the  
ANSWER BOOK .

FIGURE 1 [5]

QUESTION 5: METALS  
AND PLASTICS 5.1

Name THREE types of  
carbon steel. (3)

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**QUESTION 1:**

WELDING, COMPUTER  
AIDED DRAUGHTING,  
FASTENERS AND

FITTINGS 1.1 Name

THREE welding

processes you can use  
to join metal. (3) 1.2

Name the types of  
welded joints shown in

FIGURE 1. Write only  
the answer next to the  
question number

(1.2.1-1.2.4) on the

ANSWER SHEET.

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